



<sup>\*)</sup> Average static coefficient of friction  
for standard material combination

The coefficient of friction is subject to fluctuations depending  
on operational-, material- and ambient-conditions!  
This must be considered during the selection!

For crane brake layout use safety factors documented in the FEM 1.001, Section 1

All dimensions in mm  
Alterations reserved without notice

Weight without thruster: ca. 230 kg			Thruster type Contact force in N	BL 125-6 (Weight: 24 kg)			BL 200-6 (Weight: 24 kg)			BL 300-6 (Weight: 33 kg)			BL 450-8 (Weight: 33 kg)				
				22500			35000			50000			65000				
Disc-Ø $d_2$	Friction-Ø $d_1$	Max. hub-Ø $d_4$	e	k <sub>1</sub>	*M <sub>Brmax.</sub> (Nm) at $\mu = 0,4$	*M <sub>Brmin.</sub> (Nm) at $\mu = 0,4$	*M <sub>Brmin.</sub> (% from M <sub>Brmax.</sub> )	*M <sub>Brmax.</sub> (Nm) at $\mu = 0,4$	*M <sub>Brmin.</sub> (Nm) at $\mu = 0,4$	*M <sub>Brmin.</sub> (% from M <sub>Brmax.</sub> )	*M <sub>Brmax.</sub> (Nm) at $\mu = 0,4$	*M <sub>Brmin.</sub> (Nm) at $\mu = 0,4$	*M <sub>Brmin.</sub> (% from M <sub>Brmax.</sub> )	*M <sub>Brmax.</sub> (Nm) at $\mu = 0,4$	*M <sub>Brmin.</sub> (Nm) at $\mu = 0,4$	*M <sub>Brmin.</sub> (% from M <sub>Brmax.</sub> )	
450	350	180	175	95	3150	1575	50								0	0	0
500	400	230	200	120	3600	1800	50										
560	460	290	230	150	4140	2070	50	6440	3220	50							
630	530	360	265	185	4770	2385	50	7420	3710	50	10600	5830	55				
710	610	440	305	225	5490	2745	50	8540	4270	50	12200	6710	55	15860	7930	50	
800	700	530	350	270	6300	3150	50	9800	4900	50	14000	7700	55	18200	9100	50	
900	800	630	400	320							16000	8800	55	20800	10400	50	
1000	900	730	450	370							18000	9900	55	23400	11700	50	